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Internal Grinding Wheels



Descriptions:

Materials: Aluminum Oxide, Silicon Carbide

Outer Diameter: 6mm - 100mm

Height: 6mm - 100mm

Inside Diameter: 4mm - 20mm

Shapes: can be customized on request.

Application: Mainly used for machining a workpiece hole expanded to a precise size, and reach to surface roughness request.

Main Abrasive Selection Reference Chart:

Variety	Symbol	Application
Pink Aluminum Oxide (Pink Fused Alumina)	PA	For general grinding and coarse grinding the internal tools, gears, and instrument frame of alloy steel, tool steel, and hardened steel.
White Aluminum Oxide (White Fused Alumina)	WA	For fine grinding, dressing, honing, or screw grinding the tools of alloy steel, high speed steel, hardened steel and more. It has advantages of great strength and high hardness.
Brown Aluminum Oxide (Brown Fused Alumina)	A	For carbon steel, alloy steel, malleable castiron, or hard bronze grinding and cutting.
Green Silicon Carbide	GC	For brittle and hard carbide, glass, gem, and stone grinding and cutting, or super fine grinding.
Black Silicon Carbide	C	For cast iron, non-ferrous steel, and non-metallic material grinding, cutting, or honing.